



SIGNATURE OF QUALITY

AUTOMOTIVE PRODUCTS, INC.

INSTRUCTIONS—INSTRUCCIONES—CONSIGNES

APPLICATION: UNIVERSAL SHORT/LONG BED TRUCK, FORD SUPERDUTY F250,350
SHORT/LONG BED

APP PART # 57-6025, 57-6005, 57-6035, 57-6015
HDX OVERHEAD TRUCK RACK

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	Bed Rail (drivers side)	13mm Socket
2	1	Bed Rail (passenger side)	13mm Wrench
3	4	Rack Legs	Ratchet
4	1	Rear Section (passenger side)	Torque Wrench
5	1	Rear Section (drivers side)	
6	1	Front Section (passenger side)	
7	1	Front Section (drivers side)	
8	1	Front Cross Bar	
9	1	Middle Cross Bar	
10	1	Adjustable Clamp on Cross Bar	
11	1	Rear Cross Bar	
12	14	M10 Hex Head Bolts	
13	12	M10 Nylock nuts	
14	12	M10 Flat washers	
15	8	M10 Lock Washers	
16	4	M10 x 75mm Hex Head Bolts	
17	2	M10 Carriage Bolts	
18	2	M10 Wing Nuts	
19	2	D ring clips	

WARNING: THIS HDX TRUCK RACK MUST BE INSTALLED WITH THE ASSISTANCE OF ONE OR MORE PERSONS, FAILURE TO DO SO COULD RESULT IN DAMAGE TO VEHICLE OR PERSONAL INJURY.

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation. **Please see Fig 1 for a breakdown of the parts included in this kit and to aid in assembly.**
2. Begin by matching the left front section with the left rear section, loosely secure using (2) M10 Hex Head Bolts, and (2) M10 Nylock nuts. Repeat this step for the right side.
3. Take the middle cross bar and insert it into the left side of the truck rack. Loosely secure using (1) M10 hex head bolt, and (1) M10 lock washer, insert the other end of the middle cross bar into the right side of the truck rack and loosely secure using (1) M10 hex head bolt, and (1) M10 lock washer.
4. Take the rear cross bar and slip it onto the rear of both the left and ride sides of the truck rack secure this cross bar using the supplied d ring clips (Fig 2).



Westin Automotive Products, Inc.
320 Covina Blvd
San Dimas, Ca. 91773

Thank You for choosing Westin products
For Additional installation assistance please call
Customer service (800) 793-7846
www.westinautomotive.com

5. Now take the front cross bar and insert it into the left and right sides of the truck rack and loosely secure using (2) M10 hex head bolts, and (2) M10 lock washers.
6. Now take the truck rack and flip it upside down so the leg stubs are facing upwards.
7. Take the truck rack legs and insert them into the leg stubs, loosely secure using (4) M10 Hex Head Bolts, and (4) M10 lock washers.
8. Once all the legs are secured, tighten all fasteners on the perimeter of the truck rack, except for the leg bolts.
9. Take the right bed rail and attach it to the right hand side of the truck rack using (2) M10 x 75mm Hex Head Bolts, (2) M10 flat washers, and (1) M10 nylock nut. Repeat this step for the left side.
10. Next with assistance, flip the truck rack onto the legs and position on the bed rails of the vehicle it will be installed on.
11. The truck rack bed rails have slots that allow for adjustment of the rack to your desired fit. Once all adjustments have been made tighten down all remaining hardware. Torque all M10 fasteners to 35-40 ft lbs. see the following steps below for securing the truck rack to your vehicle.

For customers using clamp kit 57-6102. Four clamps total (quantity of two 57-6102) are used on standard beds. Six clamps total (quantity of three 57-6102) are used on long beds.

1. Take the “u” shaped bottom clamp and place it underneath the bed rail so that only the threaded portion is showing (Fig 3), next take the top clamp and place it on top of the truck rack bed rail. Align the threaded hole in the bottom clamp with the hole in the top clamp and attach them both together using the supplied M10 hardware (Fig 4). Anti seize is suggested for these fasteners as the bottom clamp is aluminum, and will prevent the bolts from becoming seized over time. Torque the fasteners to 25 ft lbs.
2. Repeat this step for the rest of the clamps.

For customers NOT using the clamp kit 57-6102.

1. The bed rails of the truck rack come with (4) pre drilled holes Fig 5, these holes have been provided if you would like to drill your bed and mount the truck rack using 1/2” hardware or metric equivalent. (Note: these fasteners have not been provided in the kit and must be supplied by the end user).
2. Check underneath the bed rail of the vehicle to make sure the provided holes in the truck rack bed rail are not blocked, if they are other holes will need to be drilled by the end user.

Once the truck rack has been secured to the vehicle, the adjustable cross bar can be installed if desired. The adjustable cross bar is mounted using (2) M10 carriage bolts, and (2) M10 wing nuts.

CARE INSTRUCTIONS

- BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER



Westin Automotive Products, Inc.
320 Covina Blvd
San Dimas, Ca. 91773

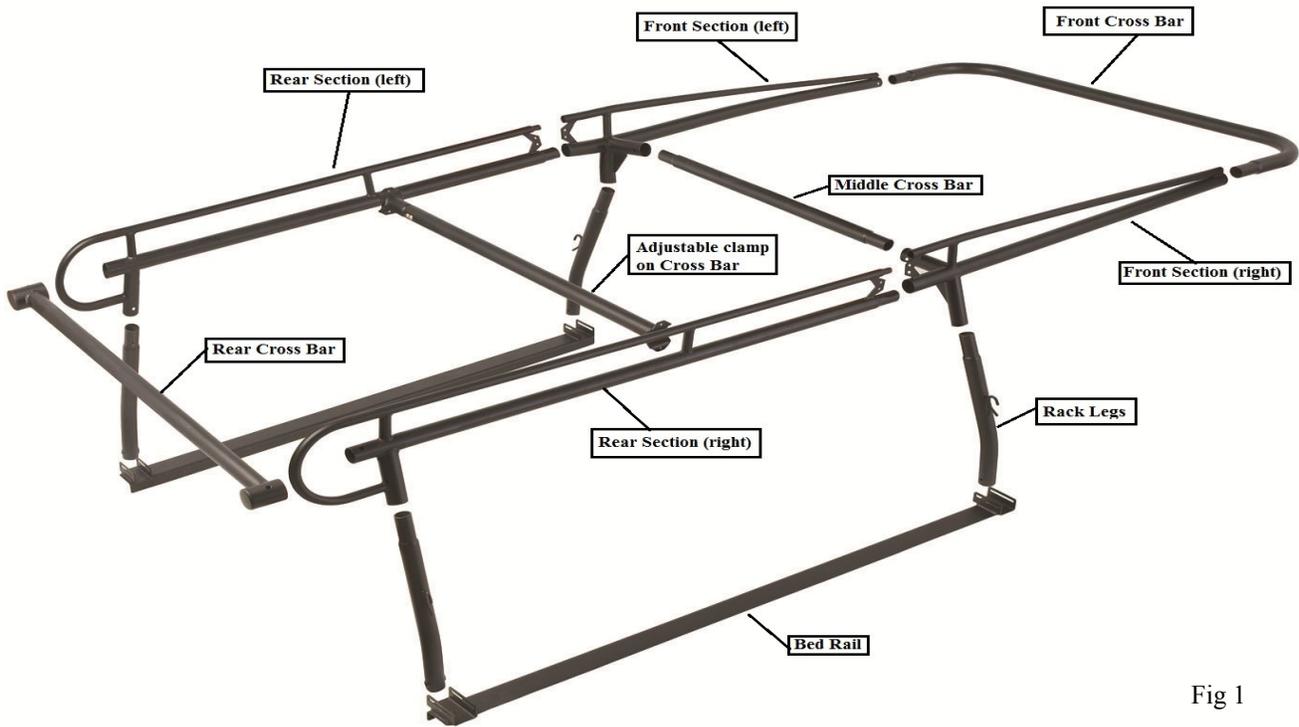


Fig 1

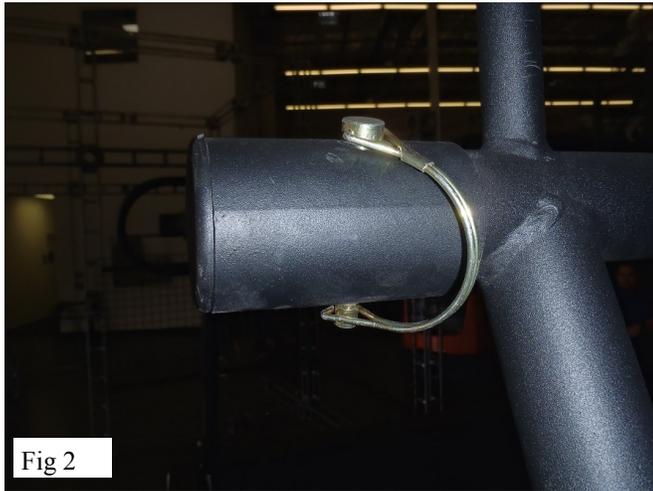


Fig 2



Fig 3



Fig 4



Fig 5



Westin Automotive Products, Inc.
 320 Covina Blvd
 San Dimas, Ca. 91773

Thank You for choosing Westin products
 For Additional installation assistance please call
 Customer service (800) 793-7846
www.westinautomotive.com

INSTALLATION COMPLETE



Westin Automotive Products, Inc.
320 Covina Blvd
San Dimas, Ca. 91773

P.N.: 75-0330 REV B

ECO #: W13-0992

Thank You for choosing Westin products
For Additional installation assistance please call
Customer service (800) 793-7846
www.westinautomotive.com

DATE: 11/12/2013



AUTOMOTIVE PRODUCTS, INC.
San Dimas, California

WARNINGS & NOTICES FOR THE INSTALLATION OF WESTIN HDX OVERHEAD TRUCK RACK

NOTICE

Westin HDX Truck Racks are designed to accommodate a load of 700lbs max. Closely follow all Westin Installation Instructions for the proper installation of product. Improper installation can result in death, serious injury, and/or product and vehicle damage. In the operation of these products, it is imperative to observe precautions for your personal safety and the safety of others.

Failure to follow these instructions could lead to death, personal injury, and / or property damage.

WARNING

FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM CARRYING CAPACITY:

The Westin HDX Truck Racks will have a Max carrying capacity of 700lbs directly on the product. The user should never exceed the manufacturer's GVWR as overloading can cause serious damage to the bodywork of the vehicle regardless of the capacity of the Truck Rack. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.** In addition, anytime a user places a load on top of a HDX Truck Rack, it will notably change the handling characteristics of the vehicle and may increase the chance of a rollover. Westin cannot control the way in which the end user loads material on the rack; therefore it is the sole responsibility of the user to secure these materials safely (distributing weight evenly) to the rack before transporting.



Westin Automotive Products, Inc.
320 Covina Blvd
San Dimas, Ca. 91773

Thank You for choosing Westin products
For Additional installation assistance please call
Customer service (800) 793-7846
www.westinautomotive.com