

Trailblazer - Rear Bumper

PART NUMBER
42-3005

REQUIRED TOOLS
<ul style="list-style-type: none"> • Ratchet • Torque Wrench • Drill, 7/16" Drill Bit

PARTS	
QTY	PRODUCT
1	Rear Bumper
10	12 x 30 mm Hex Head Bolts
8	12 mm Nuts
10	12 mm Lock Washers
18	12 mm Flat Washers

WARRANTY
3 YEARS

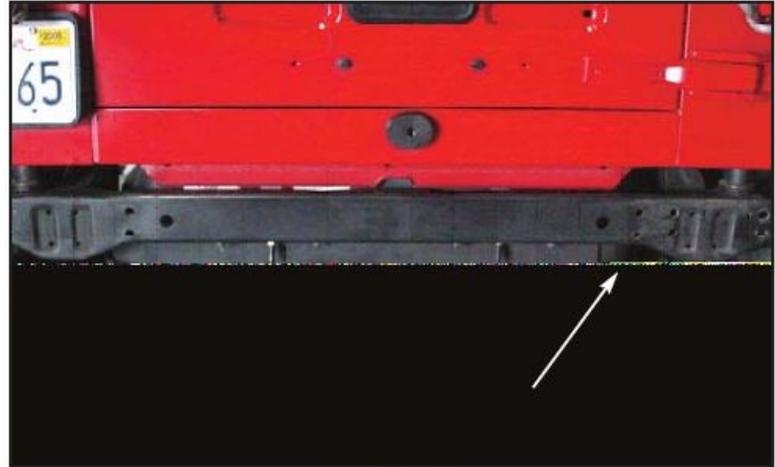


FIGURE 1
 Drilling location

PART 1:

1. Remove factory rear bumper or bumperettes.
2. On all models the passenger side inner two holes will not lineup with the factory holes. You will need to drill new holes.
3. Mount the bumper on your vehicle and fasten it with the included bolts using only the outside holes. Make sure bumper is positioned correctly and tighten bolts snug. Use the inner bracket holes as a template; mark the holes on the frame. Now remove bumper and set it to the side.

4. Caution: Use Extreme care and caution before drilling. Make sure to check backside of frame for hazards and obstructions. Using a 7/16" bit, drill the marked holes. (Figure 1)

PART 2:

5. Position the Trailblazer against rear vehicle frame. Attach driver and passenger side rear brackets using (1) 12 x 30mm bolt, (2) 12mm flat washers, (1) 12mm lock washer, (1) 12mm nut, at each of the six mounting holes. Note: Do not tighten completely at this time.
6. Using (1) 12 x 30mm bolt, (1) 12 mm flat washer, (1) 12mm lock washer for each hole, mount the bottom brackets of the bumper to the bottom hole in the vehicle frame.
7. Tighten all bolts at this time to 55 ft/lb. Installation is now complete.

CARE INSTRUCTIONS

- BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER



AUTOMOTIVE PRODUCTS, INC.
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WARNINGS & NOTICES FOR THE INSTALLATION OF WESTIN TOWING PRODUCTS - CLASS III RECEIVER HITCH

NOTICE

Westin Receiver Hitches are designed to accommodate a 2" - square receiver draw bar rated for class III/IV towing. Closely follow all Westin Installation Instructions for the proper installation of product. Improper installation can result in death, serious injury, and/or product and vehicle damage. In the operation of these products, it is imperative to observe precautions for your personal safety and the safety of others.

WARNING

Failure to follow these instructions could lead to death, personal injury, and / or property damage.

FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY:

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**



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