



SIGNATURE OF QUALITY

AUTOMOTIVE PRODUCTS, INC.

INSTALLATION INSTRUCTIONS

CLASS III RECEIVER HITCH

APPLICATION: 1996-2014 CHEVROLET EXPRESS 1500 & GMC SAVANNA 1500, 2500, & 3500

APP PART # 65-1135

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	RECEIVER HITCH ASSEMBLY	RATCHET
2	6	M12 STUD PLATE	18MM SOCKET
3	6	M12 HEX NUT	TORQUE WRENCH
4	6	M12 SPLIT LOCK WASHER	
5	6	M12 FLAT WASHER	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. Starting at the driver side, locate the large frame openings in the insides of the rear portion of the vehicle frame rails.
3. Insert one M12 stud plate into the bottom rear most hole on the frame rail. Repeat for the next hole forward of the rear. FIGURE 1
4. Repeat steps 2-3 for the passenger side frame rail.
5. With assistance, raise the hitch assembly so that the wider flanges line up with the previously placed bolt plates. Secure the hitch to the frame with the provided M12 flat washers, split lock washers, and M12 hex nuts at each stud plate. FIGURE 2
6. Only one slot of the rear hitch flange will align with a frame hole. Insert one M12 stud plate into the aligned hole and secure with the remainder of the supplied M12 flat washers, split lock washers and hex nuts. FIGURE 3
7. Align the hitch as desired and torque all fasteners to 55-60 ft-lbs.

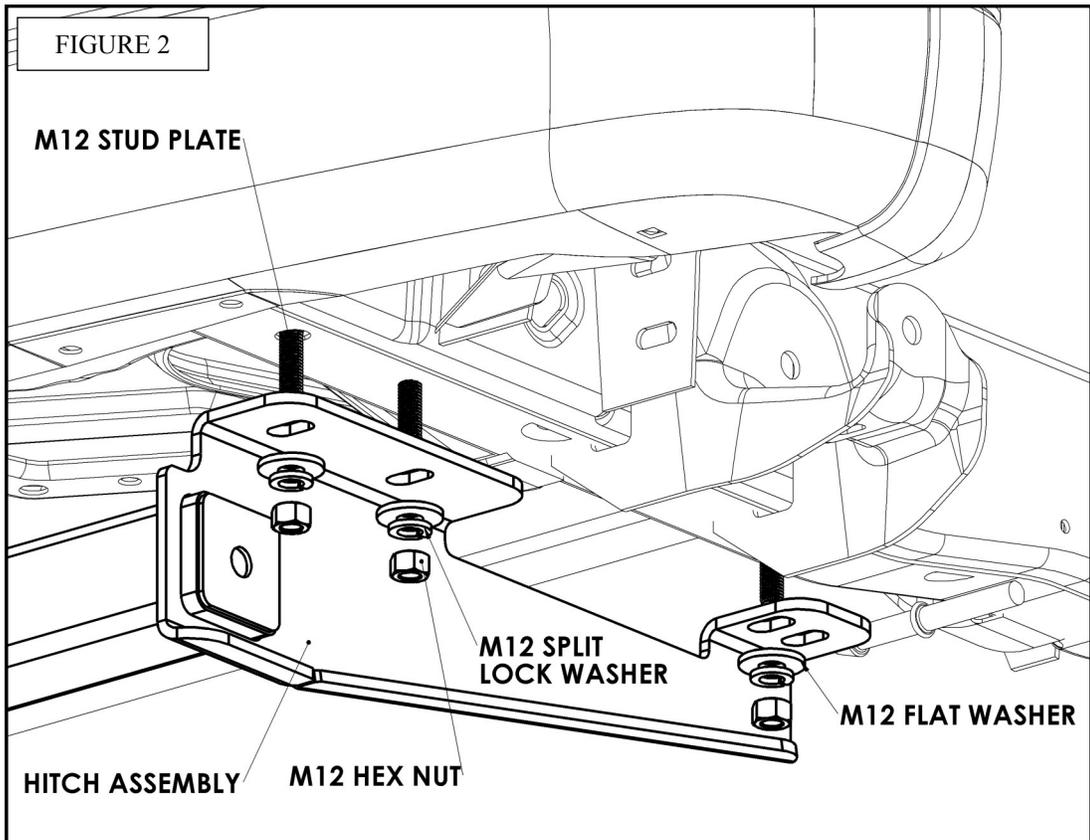
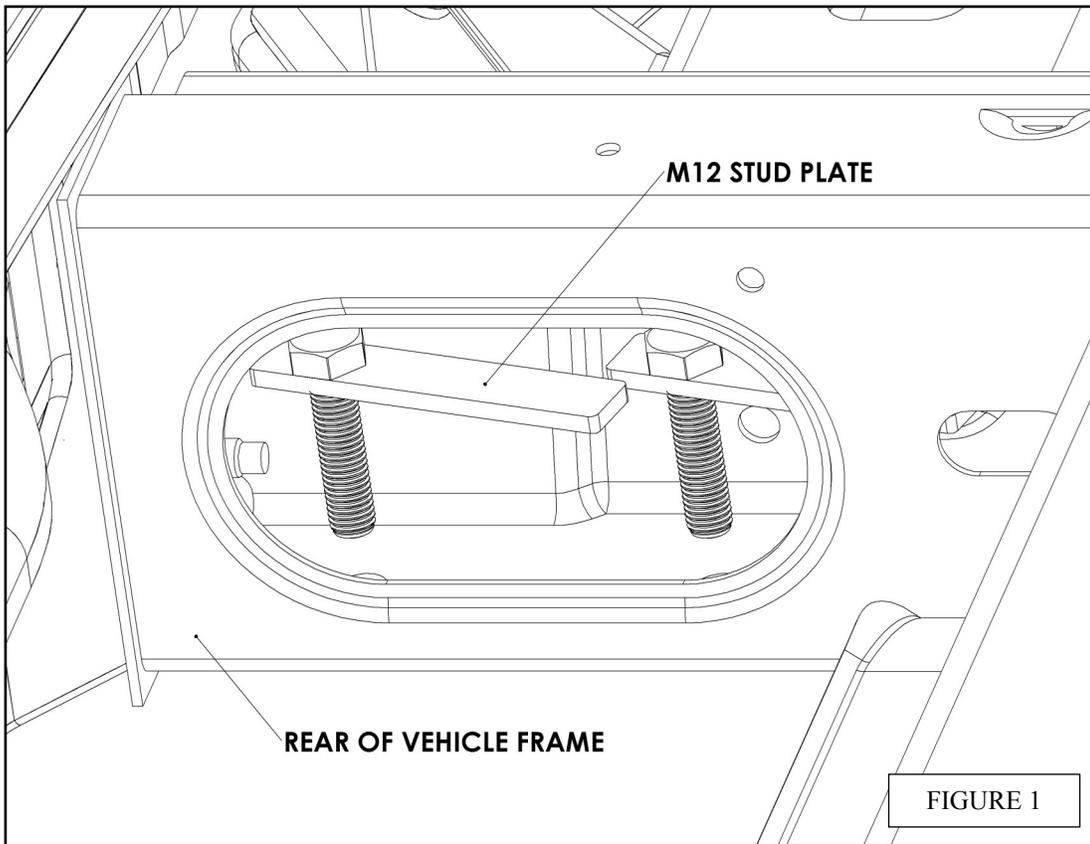
CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER



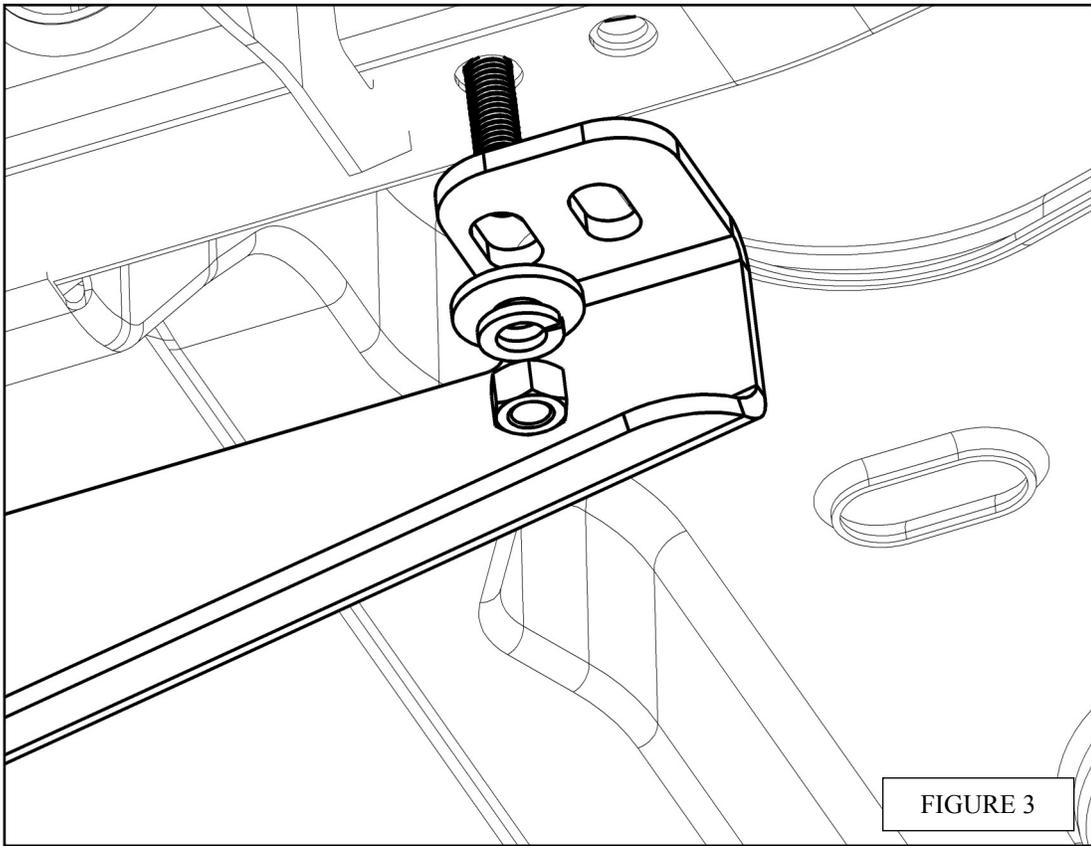
Westin Automotive Products, Inc.
320 Covina Blvd
San Dimas, Ca. 91773

Thank You for choosing Westin products
For Additional installation assistance please call
Customer service (800) 793-7846
www.westinautomotive.com



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AUTOMOTIVE PRODUCTS, INC.
San Dimas, California

WARNINGS & NOTICES FOR THE INSTALLATION OF WESTIN TOWING PRODUCTS - CLASS III RECEIVER HITCH

NOTICE

Westin Receiver Hitches are designed to accommodate a 2" - square receiver draw bar rated for class III/IV towing. Closely follow all Westin Installation Instructions for the proper installation of product. Improper installation can result in death, serious injury, and/or product and vehicle damage. In the operation of these products, it is imperative to observe precautions for your personal safety and the safety of others.

WARNING

Failure to follow these instructions could lead to death, personal injury, and / or property damage.

FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY:

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**



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