



Installation Instructions

Step Systems

88-06 Chevy/GMC

Bolt kit contents:

- 12) 5/16x1" carriage bolts
- 12) 5/16 flat washers
- 12) 5/16 nuts

Needed to install:

- 3/8-drill bit & a drill
- 1/2 "gear wrench or box wrench

STEP 1: Start by locating the driver side nerf-step. To do so, look for the nerf-step that has the shorter tail bend. The shorter end will go towards the front of the vehicle.

STEP 2: Hold the nerf-step up to the pinch weld on the body of the vehicle with the angled flange below the body. NOTE (The angled flange will be at a different degree in relation to the body, this will re-align at the end of the install). The front tip of the nerf-step should be approximately 3/4" inch behind the fender well opening. If you have over sized tires, allow just enough clearance for steering.

STEP 3: Make a mark through the slotted holes on to the pinch weld with each bracket. After marking the holes, drill out each mark with a 3/8" inch drill bit.

Important: Make sure to drill dead center in the pinch weld, approximately 1/8" inch to a 1/4" inch from the outside edge.

STEP 4: Starting with the center bracket, align slotted holes in bracket with the pre-drilled holes in the pinch weld. Next, using the 5/16" carriage bolts, insert through aligned holes and finger tighten with the 5/16" nuts and 3/8" washers. Repeat with the front and rear brackets.

STEP 5: With a 1/2" gear wrench or socket, torque each bolt location to 22 ft. lbs. Repeat steps 1-5 on the passenger side. This concludes the installation.

92-99 Suburban, Tahoe, and Crew Cab Trucks

STEP 1: See step 1 above

STEP 2: There will be a 1/4 inch lip that hangs down below the pinch weld that needs to be trimmed away using a metal saw or tin snips.

STEP 3: If your vehicle is equipped with rear air, remove the bolts from the AC lines that are mounted on the passenger underside floor pan and move away from the body approximately 4-6 inches. Perform steps 3-5 above.

Note Use the rear bracket on the nerf-step to re-mount the AC lines. For part C0080S and C0166T the nerf-step mounting brackets mount over the AC lines. **Be careful not to drill into the AC lines.** This concludes the installation.

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