

PART NUMBER: **EXC07CC-TX**
 PRODUCT: **EPYX HOOP STEP**
 APPLICATION: **CHEVY 07-18 1500 CREW CAB**
08-19 2500/3500 GAS CREW CAB

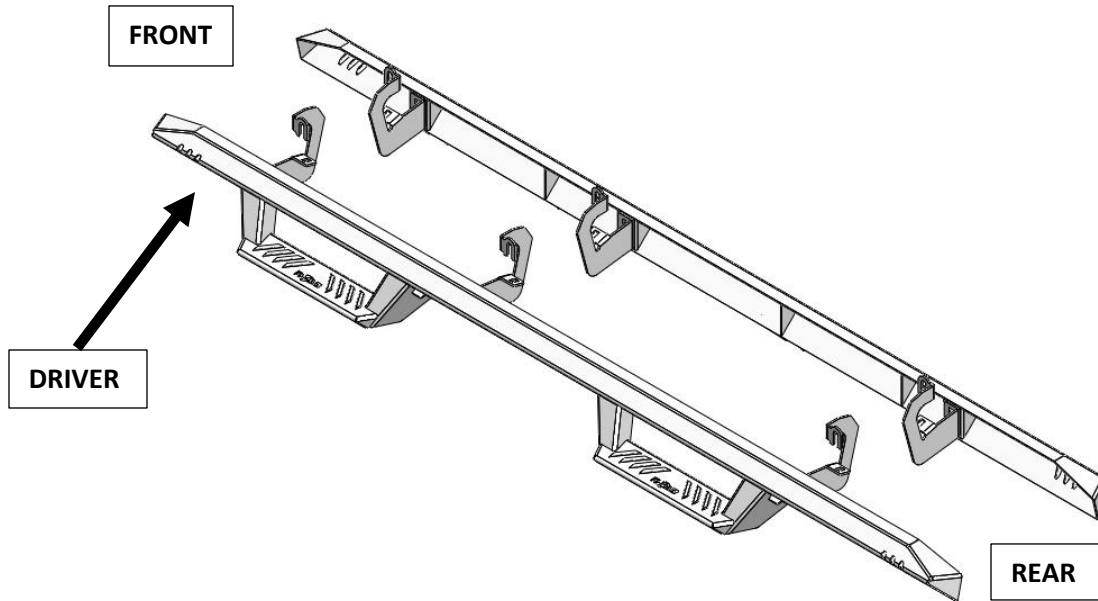


PARTS INCLUDED	QTY
Step Rail	2
Rocker Panel mounting Brackets	6

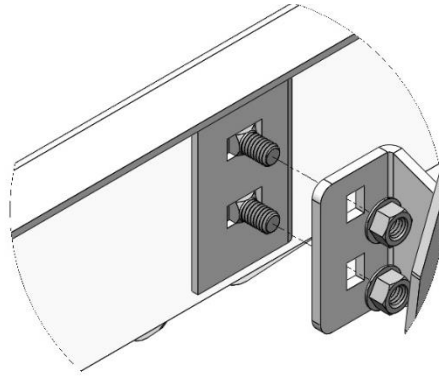
DO NOT USE IMPACT TOOLS

Step 1: Locate the driver side step rail.

HARDWARE DESCRIPTION	QTY.
# HWKT-00038X	
M8 CLIP	2
M8-1.25 HEX FIN NUT DIN 934 CL 8ZNC	6
M8-1.25X25 HX C/S 8.8 ZP DIN933	12
M10 F/W DIN9021 ZNC	18
3/8" x 3/4" carriage bolts	12
3/8" Flanged nuts	12



Step 2: Install three rocker panel brackets to the attachments points located on the backside of the channel using the supplied 3/8" x 3/4" carriage bolts and 3/8" flanged nuts. Leave finger tight for now.



Step 3: Look on the underside of the body and locate the factory supplied mounting positions. **NOTE:** Some vehicles require the use of speed clips and nuts, which are supplied with the hardware kit.

Step 4: If your vehicle requires the use of the speed clips, install at this time. This requires the removal of a plastic body plug. Using a flat head screwdriver remove the plug and install one of the supplied speed clips.

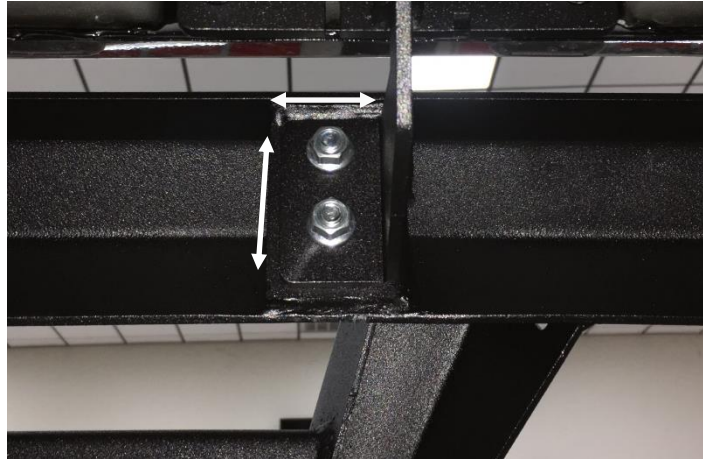


Step 5: Align the steps with the mounting holes. Beginning with the middle bracket, use one M8-1.25 bolt and one fender washer for each mounting location and thread the bolts into the mounting holes and leave loose. Continue with the front and rear bracket. **NOTE: Some vehicles require the use of an additional nut and washer for the lower portion of the mounting bracket.**



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Step 6: Next, adjust the step assembly up/down and front/back to level out the step rail with body panel and then tighten step to brackets at 30 ft. /lbs.



Step 7: After final positioning, begin at the rear bracket and tighten the lower bolt to 15-20 ft. /lb. Continue to the front bracket and then to the center bracket. Next, tighten the upper mounts from front to back at 15-20 ft. /lb.

Step 8: Repeat steps 2-6 for the passenger side. Your install is now complete.