



PART NUMBER: F1830OR,F1830LB
 F183LH, F184LB
 PRODUCT: LIGHT BARS
 APPLICATION: 2017-2018
 F-150 RAPTOR

Parts Included:	Qty
Light Bar	1
Hardware Pack: F18LB-KIT	1
Stainless 5/16" x 3/4" button head	6
Small washer	6
5/16" Flanged nut	6
1/4" x 3/4" hex head flanged bolt	2
1/4" flanged nut	2



STOP! READ BEFORE CONTINUING

**THIS PART IS INTENDED TO BE PROFESSIONALLY INSTALLED BY A CERRIFIED TECHNICIAN.
PLEASE READ ALL INSTRUCTIONSCAREFULLY AND COMPLETELY BEFORE BEGINNING
INSTALLATION!**

Step 1: Using a panel popper or flat head screw driver, release all 16 retaining clips holding the center bumper cover. Pull out and away to remove from bumper, exposing the six factory bumper bolts.



Step 2: Remove the outer nut that attaches the bumper to the frame (Both sides) .



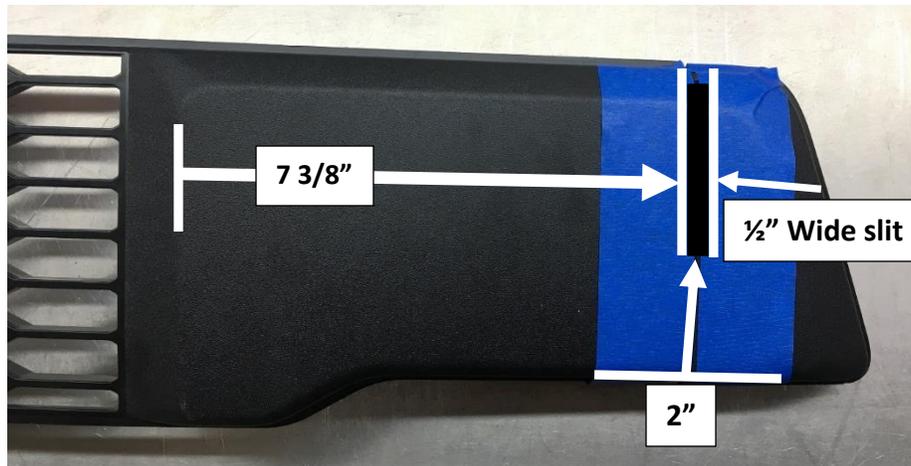
Step 3: Remove the outer bolt that attach the bumper end in the front. (Both sides)



Step 4: Install the two mounting brackets Using the $\frac{3}{4}$ " factory nut removed from **step 2** and the supplied $\frac{1}{4}$ " x $\frac{3}{4}$ " hex head flanged bolt and $\frac{1}{4}$ " flanged nut. Tighten all hardware.



Step 6: Plastic bumper cover must be trimmed to expose mounting brackets. The measurements in this step are approximat. **NOTE: Take extra time and double check measurements before trimming the plastic.**



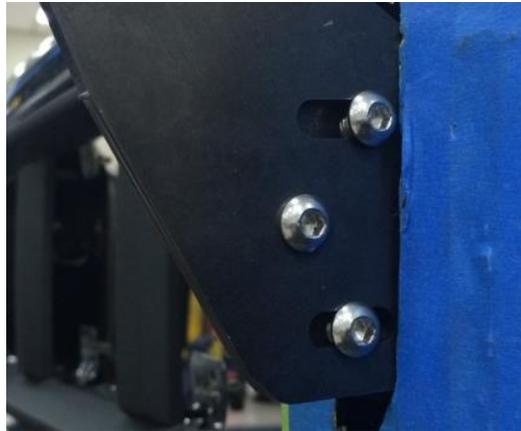
Step 7: Once plastic cover has been properly trimmed, re-install into bumper clips and secure.





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Step 8: Install Light bar/Pre-Runner to the bumper brackets using the supplied 5/16"x3/4" button head bolts nuts and washers. Leave loose for now.



Step 9: After Light bar/Pre-runner has been properly adjusted, tighten all hardware. Your install is now complete.

