



Installation Instructions

Step Systems

03-10 H2

Bolt kit contents:

- 12) 5/16"x1" carriage bolts
- 12) 2" self-tapping screws
- 12) 3/8 washers
- 12) 5/16 nuts

Needed to install:

- Black permanent marker
- Drill with 3/8" bit and a 1" hole saw
- 1/2 "gear wrench or box wrench

STEP 1 To determine which is the front of the step, look for the shorter tail bend.

Hold the N-fab nerf-step up to the truck, approximately 3/4 to 1 inch from the front wheel well opening. (If you have oversized tires you can mount even further back to ensure clearance.)

STEP 2 With the bar held up to the underside of the truck, position the flange with the 1/2" holes below the pinch weld. The edge of the bracket and the edge of the pinch weld will line up. The N-fab brackets have spacers welded to them that will line up with the plastic, you must mark around all the spacers and drill them out with the one inch hole saw. This will allow the spacers to go through the plastic and make contact with the metal part of the body.

Important: When you drill the holes with the 3/8" drill bit, be sure to drill in the middle of the pinch-weld looking from the top side, proximately 1/8 to a 1/4 from the outside edge. The mark should be in the center of the pinch weld. If you don't, it will be hard to get your nuts and washers on because your holes will be too close to the edge on the underside.

STEP 3 Drill 6 holes per side. Remove seal plate and make sure no wires can become pinched by the screw. Hold the bar up to the truck again, line up the holes you drilled, take 5/16 carriage bolt and put it through the bracket and through the holes, stab all 6 bolts, put a washer and nut. Finger tighten with the bar hanging.

NOTE: It is not necessary to use the holes in the top of the mounting bracket. This is an optional fitment used only for bottom side impact during heavy duty use, such as if you plan on dragging the bars across rocks and or logs. If you choose to use the mounts, you will need 8) 1" self tapping screws (not provided).

STEP 4 Make sure that the step bars are level, then starting in the front, tighten the front nut/bolt with the gear wrench, then move to the rear nut/bolt tighten it. Move to the center bracket and then torque to 15-20 ft lbs.

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