

Installation Instructions Light Bar and Pre-Runner 07-13 Toyota Tundra T074LB & T073LH



Hardware Kit includes:

4) 3/8" x 1 ¹/₂" Hex Bolts
10) 3/8" Flat Washers
6) 11/16" Hex Head Nuts
2) Mounting Brackets

Recommended Tools:

11/16 Wrench 9/16 Wrench

NOTE: The 2010-2013 model Tundra requires trimming of the plastic mesh grill inserts located in the bumper slots prior to installation of the light bar.

<u>Step 1:</u> Locate the two factory bumper mounts and remove all six nuts from the factory studs. Next locate the two "L" shaped N-fab brackets marked driver and passenger side. Starting with the driver side bracket, align the three holes in the bracket to the three factory stud locations. **NOTE:** The angled part of the bracket with the two welded threaded mounts and slotted hole should be above the factory bumper studs.

<u>Step 2:</u> Start all three 11/16" nuts on the factory studs and torque to 15-20 ft/lbs. Repeat for the passenger side bracket.

<u>Step 3:</u> Carefully slide the light bar through the slotted hole in the bumper until the light bar brackets are aligned with the bumper mounted brackets. Next, using the 3/8" x 1 $\frac{1}{2}$ " hex head bolts and 3/8" flat washers, start in each bolt location and hand tighten. **NOTE:** Do not use the slotted hole in the center of the bracket.

<u>Step 4:</u> After final positioning, torque each bolt location to 15-20 ft/lbs. This concludes the installation.

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